

## **Metallsågklingor. / Metal Saw Blades.**

### **Riktlinjer vid val av Icke-Järnmetallsågklingor.**

Tanddelningens storlek väljs med utgångspunkt från tjockleken på det material som ska sågas. Generellt gäller att tunt material sågas med liten tanddelning och tjockare med stor tanddelning. I sortimentet finns klingor med både positiv och negativ spånvinkel. Välj positiv vinkel vid automatisk matning och negativ vid manuell matning.

### **Kylning.**

Vid sågning i mjuka metaller, liksom i grova material, ska alltid rikligt med kylmedel/smörjmedel användas. Vi rekommenderar alltid kylmedel/smörjmedel, eftersom snittytan blir bättre och klingorna bevarar skärpan längre.

### **Fastspänning.**

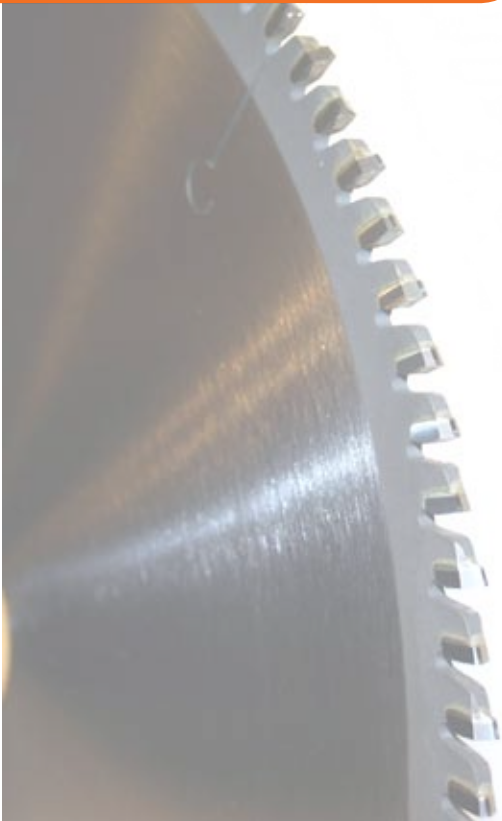
Maskinen ska vara stabil och arbetsstycket måste spännas fast ordentligt för att undvika vibrationer i materialet. Klämbackar får inte vara slitna, då detta kan skada klingan vid genomsågning. Ge också akt på det avkapade stycket som ofta slår upp och skadar klingan.

### **Guidelines for choosing non-ferrous metal saw blades.**

The tooth pitch is chosen on the basis of the thickness of material to be cut. As a rule, thin materials are cut using a blade with small tooth pitch, and thicker materials with a larger tooth pitch. The product range includes blades with positive and negative rake angles. Choose a positive rake angle for automatic feed and a negative angle for manual feed.

### **Cooling.**

Whether cutting thin or thick metal a generous flow of coolant/lubricant should be used. We recommend that you always use a coolant/lubricant as this gives a better surface finish and extends the life of the cutting edge.



**LETAR DU EFTER EN BÄTTRE KLINGA FÖR SÅGNING I ALUMINIUM, MÄSSING OCH ANDRA ICKE JÄRNMETALLER?**

MICOR har härmed nöjet att presentera en nytvecklade sågklinga speciellt framtagen för sågning i aluminium, mässing och andra icke järnmetaller – MICOR Clean Cut. Jämfört med vårt ordinarie sortiment för sågning i dessa material har MICOR Clean Cut en specialslipning som vid våra användartester visat sig ge bland annat följande fördelar:

1. Mindre vibrationer.
2. Tystare gång.
3. Finare sågsnitt.
4. Upp till 3 gånger längre tid mellan omslipningarna.

MICOR Clean Cut finns i lager för omgående leverans i följande standarddimensioner:

**Looking for a better saw blade to cut aluminium, brass and other non ferrous metals?**

We have the pleasure to present a new saw blade specially developed to cut aluminium, brass and other non ferrous metals - MICOR Clean Cut. Compared to our normal product range for use in these materials, MICOR Clean Cut has special shaped tips and during our field tests the following advantages have been noticed:

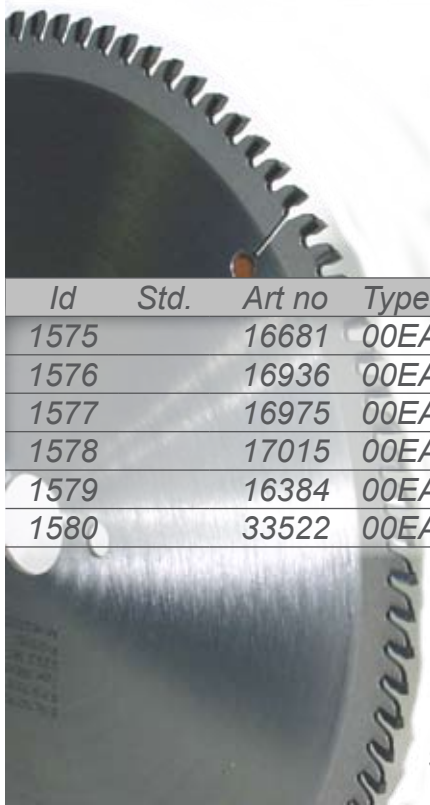
1. Less vibrations.
2. More silent.
3. Cleaner cut.
4. Up to 3 times longer service life between re-sharpenings.

We have the following MICOR Clean Cut blades for immediate delivery from stock.

Id	Std.	Art no	Type	Info
1538	x	34963	00BOM08-250-2,4/1,8-30	Z=100/10
1539		38940	00BOM08-250-2,4/1,8-32	Z=100/10
1540	x	34965	00BOM08-300-2,4/1,8-30	Z=120/10
1541		37282	00BOM08-300-2,4/1,8-32	Z=120/10 P=2/7/42+2/10/60
1542		40846	00BOM08D-350-2,8/2,2-30	Z=140/10 P=2/10/60
1543	x	34966	05BOM10D-250-3,2/2,6-30	Z=80/8
1544		37982	05BOM10D-250-3,2/2,6-32	Z=80/8 P=2/10/60
1545	x	34967	05BOM10D-300-3,2/2,6-30	Z=96/8
1546	x	34968	05BOM10D-300-3,2/2,6-32	Z=96/8
1547	x	34969	05BOM10D-350-3,6/3,0-30	Z=104/8
1548	x	34970	05BOM10D-350-3,6/3,0-32	Z=104/8
1549	x	34971	05BOM10D-400-4,0/3,4-30	Z=120/10
1550		37990	05BOM10D-400-4,0/3,4-32	Z=120/10 P=2/11/63
1551	x	34972	05BOM10D-450-4,0/3,4-30	Z=140/10
1552		38260	05BOM10D-450-4,0/3,4-40	Z=140/10 P=4/14/80
1553	x	34973	05BOM10D-500-4,0/3,4-30	Z=160/10
1554		36284	05BOM10D-500-4,0/3,4-32	Z=160/10 P=2/11/63
1555		32196	05BOM10D-550-4,0/3,4-32	Z=170 P=2/12/64
1556		36285	05BOM10D-550-4,0/3,4-32	Z=170 P=2/11/63
1557		34974	05BOM10D-550-4,0/3,4-50	Z=170/10

Id	Std.	Art no	Type	Info
1558		38658	N05BOM10D-216-3,2/2,6-25,4	Z=64/8
1559	x	34975	N05BOM10D-216-3,2/2,6-30	Z=64/8
1560	x	34976	N05BOM10D-250-3,2/2,6-30	Z=80/8 P=2/7/42
1561		34977	N05BOM10D-250-3,2/2,6-32	Z=80/8 P=2/8/45
1562		38433	N05BOM10D-250-3,2/2,6-32	Z=80/8 P=2/10/60
1563		36316	N05BOM10D-300-2,2/1,8-32	Z=96/8 P=2/8/45+2/11/63
1564		34978	N05BOM10D-300-3,2/2,6-30	Z=96/8 P=2/10/60
1565		34979	N05BOM10D-300-3,2/2,6-32	Z=96/8 P=2/8/45+2/10/63
1566		34980	N05BOM10D-330-3,6/3,0-30	Z=104/8
1567		34982	N05BOM10D-350-3,6/3,0-30	Z=104/8 P=2/12/64 + 2/8/50
1568		34984	N05BOM10D-350-3,6/3,0-32	Z=104/8 P=2/11/63 + 2/8/45
1569		35684	N05BOM10D-350-3,6/3,0-40	Z=104/8 P=4/12/64 + 2/8/55
1570		34985	N05BOM10D-380-4,0/3,4-32	Z=120/10
1571		34986	N05BOM10D-400-4,0/3,4-30	Z=120/10
1572	x	34987	N05BOM10D-400-4,0/3,4-32	Z=120/10 P=2/8/45+2/11/63
1573	x	34988	N05BOM10D-450-4,0/3,4-30	Z=140/10
1574		39013	N05BOM10D-550-4,0/3,4-40	Z=170/10

X = Lager std. X = Stock std.



Tättandad icke-järnmetallsågklinga med skärvinkel 0°. Speciellt avsedd för tunnväggiga Al-profiler med max 3 mm godstjocklek.

Small pitch non-ferrous metal saw blade with zero rake angle. Specially designed for cutting thin-walled aluminium sections with wall thicknesses not exceeding 3 mm.

Id	Std.	Art no	Type	Info
1575		16681	00EAM08-200-2,4/1,8-30	Z=80
1576		16936	00EAM08-250-2,4/1,8-30	Z=100
1577		16975	00EAM08-250-2,4/1,8-32	Z=100
1578		17015	00EAM08-300-2,4/1,8-30	Z=120
1579		16384	00EAM08-300-2,4/1,8-32	Z=120
1580		33522	00EAM08D-350-2,8/2,2-30	Z=130

Tättandad icke-järnmetallsågklinga med positiv skärvinkel. Speciellt avsedd för tunnväggiga Al-profiler med max 7 mm godstjocklek.

Small pitch non-ferrous metal saw blade with positive rake angle. Specially designed for cutting thin-walled aluminium sections with wall thicknesses not exceeding 7 mm.

Id	Std.	Art no	Type	Info
1581		32190	05EAM10D-150-5,0/4,0-20	Z=48
1582		35657	05EAM10D-180-2,8/2,2-20,64	Z=56
1583		16847	05EAM10D-200-2,8/2,2-30	Z=64
1584		28165	05EAM10D-225-3,2/2,6-32	Z=72
1585	x	16883	05EAM10D-250-3,2/2,6-30	Z=80 P=2/10/60+2/7042
1586		35693	05EAM10D-250-3,2/2,6-31,76	Z=80
1587		25028	05EAM10D-250-3,2/2,6-32	Z=80
1588		36274	05EAM10D-280-3,2/2,6-32	Z=88 P=2/9/50
1589	x	16671	05EAM10D-300-3,2/2,6-30	Z=96 P=2/7/42+2/10/60+2/9/46
1590		25866	05EAM10D-300-3,2/2,6-32	Z=96
1591		39558	05EAM10D-300-3,5/2,5-30	Z=96
1592		16401	05EAM10D-320-3,2/2,6-30	Z=100
1593		16672	05EAM10D-330-3,6/3,0-30	Z=104
1594		16402	05EAM10D-330-3,6/3,0-32	Z=104
1595	x	16404	05EAM10D-350-3,6/3,0-30	Z=108
1596		31148	05EAM10D-350-3,6/3,0-30	Z=108 P=2/7/42+2/10/60
1597		16405	05EAM10D-350-3,6/3,0-32	Z=108
1598		19255	05EAM10D-350-3,6/3,0-40	Z=108
1599		28938	05EAM10D-350-3,6/3,0-80	Z=108
1600		24667	05EAM10D-350-3,85/3,3-32	Z=108
1601		31870	05EAM10D-350-4,0/3,4-30	Z=108

X = Lager std. X = Stock std.

<i>Id</i>	<i>Std.</i>	<i>Art no</i>	<i>Type</i>	<i>Info</i>
1602		37900	05EAM10D-370-3,6/3,0-32	Z=116
1603		28057	05EAM10D-370-4,0/3,4-30	Z=116
1604		17019	05EAM10D-370-4,0/3,4-32	Z=116
1605		32675	05EAM10D-380-4,0/3,4-30	Z=116
1606		16957	05EAM10D-400-3,3/2,8-80	Z=128 P=4/10/110
1607		40372	05EAM10D-400-4,0/2,8-32	Z=120 P=2/13/63
1608		16898	05EAM10D-400-4,0/3,4-30	Z=120 P=2/10/60
1609	x	16406	05EAM10D-400-4,0/3,4-30	Z=120
1610		16407	05EAM10D-400-4,0/3,4-32	Z=120
1611		32191	05EAM10D-400-4,0/3,4-32	Z=120 P=2/11/63+2/8/45
1612		28422	05EAM10D-400-4,0/3,4-35	Z=120
1613		19100	05EAM10D-400-4,0/3,4-40	Z=120 P=4/12/64 + 2/15/80
1614		39656	05EAM10D-420-4,0/3,4-30	Z=132
1615	x	16823	05EAM10D-420-4,0/3,4-30	Z=130
1616		28692	05EAM10D-450-3,2/2,5-30	Z=144
1617		38252	05EAM10D-450-4,0/3,4-25	Z=144
1618	x	16410	05EAM10D-450-4,0/3,4-30	Z=144
1619		17002	05EAM10D-450-4,0/3,4-32	Z=144 P=2/8/45 + 2/11/63
1620		34109	05EAM10D-450-4,0/3,4-40	Z=144 P=2/11/63
1621		36186	05EAM10D-450-4,0/3,4-50	Z=144 P=2/11/90+4/16/80
1622		19412	05EAM10D-500-4,0/3,4-30	Z=160 P=2/8/45+2/11/63
1623		17003	05EAM10D-500-4,0/3,4-32	Z=160 P=2/8/45 + 2/11/63
1624		31515	05EAM10D-500-4,0/3,4-32	Z=160 P=2/12/64
1625		28492	05EAM10D-500-4,0/3,4-35	Z=160
1626		23892	05EAM10D-500-4,0/3,4-40	Z=160 P=2/12/64
1627		33204	05EAM10D-500-4,0/3,4-50	Z=160 P=2/15/80
1628		16970	05EAM10D-530-4,0/3,4-30	Z=160 P=2/8/45 + 2/11/63
1629		32624	05EAM10D-550-4,0/3,4-30	Z=170 P=2/8/45 + 2/11/63
1630		28629	05EAM10D-550-4,0/3,4-32	Z=170 P=2/10/60
1631		17004	05EAM10D-550-4,0/3,4-32	Z=170 P=2/8/45 + 2/11/63
1632	x	16952	05EAM10D-550-4,0/3,4-50	Z=170
1633		36593	05EAM10D-550-4,0/3,4-80	Z=170 P=6/9,5/102
1634		38747	05EAM10D-550-4,4/3,8-32	Z=170 P=2/11/63
1635		19809	05EAM10D-600-4,0/3,4-30	Z=190
1636		40150	05EAM10D-600-4,4/3,6-30	Z=190
1637		16673	05EAM10D-610-4,0/3,4-30	Z=190
1638		16946	05EAM10D-610-4,0/3,4-35	Z=190
1639		36076	05EAM10D-610-4,0/3,4-40	Z=190 P=2/10/80
1640		37156	05EAM10D-700-5,2/4,0-40	Z=220
1641		37750	05EAM10D-700-5,7/4,5-40	Z=220

X = Lager std. X = Stock std.

Icke-järnmetallsågklinga med positiv skärvinkel. Speciellt avsedd för tunnväggiga Al-profiler med max 13 mm godstjocklek. Med tanddelning > 15 ökar max tjockleken.

Non-ferrous metal saw blade with positive rake angle. Designed for cutting aluminium sections and plates in thicknesses up to 13 mm. With a pitch greater than 15 mm the maximum thickness will increase.

Id	Std.	Art no	Type	Info
1642		40602	05EAM13D-180-3,3/2,8-20	Z=42
1643		16418	05EAM13D-200-2,8/2,2-30	Z=48
1644		29288	05EAM13D-200-2,8/2,2-40	Z=48
1645		23882	05EAM13D-250-3,2/2,6-30	Z=60
1646		26077	05EAM13D-250-3,2/2,6-32	Z=60
1647		29289	05EAM13D-250-3,2/2,6-40	Z=60
1648		37447	05EAM13D-280-3,2/2,6-30	Z=66
1649		37448	05EAM13D-280-3,2/2,6-32	Z=66
1650		35817	05EAM13D-300-3,2/2,6-25,4	Z=72
1651	x	16885	05EAM13D-300-3,2/2,6-30	Z=72 P=2/7/42+2/10/60+2/9/46
1652		35266	05EAM13D-300-3,2/2,6-32	Z=72 P=2/11/63
1653		16902	05EAM13D-330-3,6/3,0-30	Z=80
1654		16926	05EAM13D-330-3,6/3,0-32	Z=80
1655		28176	05EAM13D-350-3,6/3,0-25	Z=84
1656		33054	05EAM13D-350-3,6/3,0-30	Z=84 P=2/10/60
1657		16054	05EAM13D-350-3,6/3,0-32	Z=84 P=4/12/64
1658		26076	05EAM13D-350-3,6/3,0-32	Z=84 P=2/11/63
1659		37180	05EAM13D-350-3,6/3,0-50	Z=84 P=1/15/130
1660		37531	05EAM13D-350-3,6/3,0-50	Z=84 P=1/16/80
1661		28822	05EAM13D-400-4,0/3,4-30	Z=96 P=2/10/60
1662	x	18395	05EAM13D-400-4,0/3,4-30	Z=96
1663		23931	05EAM13D-400-4,0/3,4-32	Z=96 P=2/12/63
1664		16430	05EAM13D-400-4,0/3,4-32	Z=96
1665		31881	05EAM13D-400-4,0/3,4-40	Z=96 P=2/8/55+4/12/64
1666		21828	05EAM13D-400-4,0/3,4-40	Z=96 P=4/14/67
1667		33278	05EAM13D-400-4,0/3,4-50	Z=96 P=2/15/80
1668		34028	05EAM13D-400-4,0/3,4-50	Z=96 P=2/16,5/82
1669		38980	05EAM13D-400-4,5/3,8-32	Z=96 P=2/11/63
1670	x	15816	05EAM13D-420-4,0/3,4-30	Z=100
1671	x	16435	05EAM13D-450-4,0/3,4-30	Z=108
1672		38948	05EAM13D-450-4,0/3,4-30	Z=108 P=4/15/80
1673		16436	05EAM13D-450-4,0/3,4-32	Z=108
1674		16961	05EAM13D-450-4,0/3,4-40	Z=108
1675		31883	05EAM13D-450-4,0/3,4-40	Z=108 P=2/8/55+4/12/64
1676		38949	05EAM13D-450-4,0/3,4-50	Z=108 P=4/15/100
1677		23373	05EAM13D-450-4,0/3,4-50	Z=108 P=4/15/80
1678		38206	05EAM13D-500-3,0/2,5-40	Z=120 P=4/12,5/70
1679		37981	05EAM13D-500-3,0/2,5-40	Z=120 P=2/12/64
1680		33888	05EAM13D-500-4,0/3,0-40	Z=120 P=2/12/64
1681		15302	05EAM13D-500-4,0/3,4-25,4	Z=120
1682	x	17926	05EAM13D-500-4,0/3,4-30	Z=120

X = Lager std. X = Stock std.

<i>Id</i>	<i>Std.</i>	<i>Art no</i>	<i>Type</i>	<i>Info</i>
1683		15332	05EAM13D-500-4,0/3,4-32	Z=120 P=2/12/64
1684		35076	05EAM13D-500-4,0/3,4-32	Z=120 P=2/11/63
1685		24409	05EAM13D-500-4,0/3,4-35	Z=120
1686		32475	05EAM13D-500-4,0/3,4-40	Z=120
1687		40820	05EAM13D-500-4,2/3,0-30	Z=120
1688		31884	05EAM13D-500-4,2/3,6-30	Z=120
1689		31885	05EAM13D-500-4,2/3,6-32	Z=120 P=2/11/63
1690		34368	05EAM13D-500-5,0/3,5-30	Z=120
1691		31256	05EAM13D-510-4,0/3,4-50	Z=120
1692		16886	05EAM13D-550-4,0/3,4-30	Z=136
1693		31510	05EAM13D-550-4,0/3,4-30	Z=136 P=2/11/71
1694		19377	05EAM13D-550-4,0/3,4-32	Z=136 P=2/12,5/64,5
1695		23539	05EAM13D-550-4,0/3,4-32	Z=136 P=2/11/63
1696		33596	05EAM13D-550-4,0/3,4-32	Z=126 P=2/12/64
1697		36013	05EAM13D-550-4,0/3,4-80	Z=132 P=6/9/100
1698		38220	05EAM13D-550-4,4/3,8-30	Z=128
1699		34086	05EAM13D-570-4,0/3,4-30	Z=140
1700		31888	05EAM13D-600-4,6/4,0-30	Z=140
1701		32815	05EAM13D-600-4,6/4,0-40	Z=140 P=2/10/80
1702		37414	05EAM13D-600-4,6/4,0-40	Z=144 P=4/10,5/70
1703		30800	05EAM13D-600-5,0/4,0-30	Z=148
1704		28780	05EAM13D-600-5,0/4,0-40	Z=140 P=2/12/80
1705		32433	05EAM13D-610-4,0/3,4-40	Z=144 P=2/15/101
1706		30580	05EAM13D-610-4,0/3,4-40	Z=144 P=2/14/101
1707		27701	05EAM13D-610-4,4/3,4-45	Z=144 P=2/15/102
1708		36996	05EAM13D-650-5,0/3,8-40	Z=160 P=4/15/100
1709		40812	05EAM13D-650-5,0/4,4-40	Z=160
1710		31886	05EAM14D-550-4,4/3,8-32	Z=120 P=2/12/63
1711		31887	05EAM14D-550-4,4/3,8-32	Z=120 P=2/10,5/70
<i>Id</i>	<i>Std.</i>	<i>Art no</i>	<i>Type</i>	<i>Info</i>
1712		16907	07EAM19D-350-3,6/3,0-30	Z=56
1713		15297	07EAM19D-400-4,0/3,4-30	Z=64



Tättandad icke-järnmetallsågklinga med negativ skärvinkel. Speciellt avsedd för tunnväggiga Al-profiler med max 7-10 mm godstjocklek.

Small pitch non-ferrous metal saw blade with negative rake angle. Designed for cutting aluminium sections and plate in thicknesses up to 7-10 mm.

Id	Std.	Art no	Type	Info
1714		31901	N05EAM08D-250-3,2/2,6-32	Z=96
1715		29408	N05EAM10D-125-2,8/2,2-22,225	Z=40
1716		33890	N05EAM10D-160-2,8/2,2-20	Z=48
1717		23878	N05EAM10D-180-2,8/2,2-15,9	Z=56
1718		27258	N05EAM10D-180-2,8/2,2-16	Z=56
1719	x	16256	N05EAM10D-180-2,8/2,2-30	Z=56
1720		23879	N05EAM10D-200-2,8/2,2-15,9	Z=64
1721		38851	N05EAM10D-200-2,8/2,2-22	Z=64
1722	x	23880	N05EAM10D-200-2,8/2,2-30	Z=64
1723		33889	N05EAM10D-216-2,8/2,2-30	Z=64
1724		38830	N05EAM10D-216-3,2/2,6-22	Z=64
1725	x	16369	N05EAM10D-216-3,2/2,6-30	Z=64
1726		16298	N05EAM10D-225-3,2/2,6-30	Z=72
1727		27055	N05EAM10D-225-3,2/2,6-32	Z=72
1728		16275	N05EAM10D-250-3,2/2,6-15,9	Z=80
1729		31028	N05EAM10D-250-3,2/2,6-20	Z=80 P=2/7/42
1730		31229	N05EAM10D-250-3,2/2,6-20	Z=80
1731		20183	N05EAM10D-250-3,2/2,6-22,22	Z=80
1732	x	21602	N05EAM10D-250-3,2/2,6-30	Z=80 P=2/10/60+2/7/42+2/9/46
1733	x	31452	N05EAM10D-250-3,2/2,6-32	Z=80 P=2/8/45+2/7/42
1734		28995	N05EAM10D-250-3,2/2,6-40	Z=80 P=4/12/64 + 2/9/55
1735		25473	N05EAM10D-260-3,2/2,6-30	Z=80
1736		20515	N05EAM10D-275-3,2/2,6-32	Z=88 P=2/9/50
1737		36214	N05EAM10D-275-3,2/2,6-32	Z=88 P=2/9/55+2/11/63
1738		33015	N05EAM10D-275-3,2/2,6-40	Z=88 P=4/12/64 + 2/9/55
1739		25475	N05EAM10D-300-3,2/2,6-25	Z=96
1740	x	21604	N05EAM10D-300-3,2/2,6-30	Z=96 P=2/10/60+2/7/42+2/9/46
1741		16246	N05EAM10D-300-3,2/2,6-32	Z=96 P=2/10/63
1742	x	31455	N05EAM10D-300-3,2/2,6-32	Z=96 P=2/8/54 + 2/12/64
1743	x	16260	N05EAM10D-300-3,2/2,6-32	Z=96 P=2/8/45 + 2/11/63
1744		16296	N05EAM10D-300-3,2/2,6-40	Z=96 P=4/12/64 + 2/9/55
1745		35818	N05EAM10D-300-6,0/4,5-19	Z=96
1746		31106	N05EAM10D-315-3,2/2,6-32	Z=100
1747	x	21605	N05EAM10D-330-3,6/3,0-30	Z=104 P=2/10/60+2/7/42
1748	x	37665	N05EAM10D-330-3,6/3,0-32	Z=104 P=2/7/42+2/10/60
1749	x	16273	N05EAM10D-330-3,6/3,0-32	Z=104 P=2/8/54 + 2/12/64

X = Lager std. X = Stock std.



Id	Std.	Art no	Type	Info
1750		24813	N05EAM10D-350-3,2/2,6-30	Z=108
1751		31902	N05EAM10D-350-3,2/2,6-32	Z=108 P=2/11/63
1752		34225	N05EAM10D-350-3,2/2,6-35	Z=108
1753		31903	N05EAM10D-350-3,2/2,6-40	Z=108 P=2/8/55+4/12/64
1754		33638	N05EAM10D-350-3,6/3,0-30	Z=108 P=2/10/60+2/12/64+2/8/50
1755		31109	N05EAM10D-350-3,6/3,0-30	Z=108 P=2/7/42+2/12/64+2/8/50
1756	x	21606	N05EAM10D-350-3,6/3,0-30	Z=108 P=2/12/64 + 2/8/50
1757		19440	N05EAM10D-350-3,6/3,0-32	Z=108 P=2/8/50 + 2/12/64
1758	x	16528	N05EAM10D-350-3,6/3,0-32	Z=108 P=2/8/45 + 2/11/63
1759	x	23272	N05EAM10D-350-3,6/3,0-32	Z=108 P=2/8/54 + 2/12/64
1760		27073	N05EAM10D-350-3,6/3,0-35	Z=108
1761		17400	N05EAM10D-350-3,6/3,0-40	Z=108 P=4/12/64 + 2/9/55
1762		20485	N05EAM10D-350-3,6/3,0-40	Z=108
1763		35933	N05EAM10D-370-4,0/3,4-32	Z=116
1764	x	16203	N05EAM10D-380-4,0/3,4-32	Z=116
1765		30327	N05EAM10D-380-4,0/3,4-40	Z=116 P=2/12/68
1766		27964	N05EAM10D-380-4,0/3,4-50	Z=116 P=4/15/80
1767		20333	N05EAM10D-400-4,0/3,4-25,4	Z=120
1768		23201	N05EAM10D-400-4,0/3,4-30	Z=120 P=2/10/60
1770	x	15747	N05EAM10D-400-4,0/3,4-30	Z=120
1772	x	16310	N05EAM10D-400-4,0/3,4-32	Z=120 P=2/8/45 + 2/11/63
1773		16261	N05EAM10D-400-4,0/3,4-40	Z=120 P=2/11/63
1774		28826	N05EAM10D-400-4,0/3,4-40	Z=120 P=1/15/80
1775		33468	N05EAM10D-400-4,0/3,4-40	Z=120 P=2/11/65
1776		18176	N05EAM10D-400-4,0/3,4-40	Z=120 P=4/12/64 + 2/9/55
1777		39844	N05EAM10D-400-4,0/3,4-40	Z=120 P=4/14/80
1778		16264	N05EAM10D-400-4,0/3,4-50	Z=120
1779	x	15237	N05EAM10D-400-4,0/3,4-50	Z=120 P=4/15/80
1780		16183	N05EAM10D-420-4,0/3,4-30	Z=132
1781		31540	N05EAM10D-420-4,0/3,4-40	Z=132 P=2/12/64
1782		23859	N05EAM10D-450-3,2/2,5-30	Z=144
1783		32423	N05EAM10D-450-4,0/3,4-30	Z=144 P=2/6,5/60
1784	x	15172	N05EAM10D-450-4,0/3,4-30	Z=144
1785		35642	N05EAM10D-450-4,0/3,4-30	Z=144 P=1/14/60
1786		37144	N05EAM10D-450-4,0/3,4-32	Z=144
1787		18812	N05EAM10D-500-4,0/3,4-30	Z=160
1788		37504	N05EAM10D-500-4,0/3,4-30	Z=160 P=2/10/60+2/12/72
1789		40365	N05EAM10D-500-4,0/3,4-32	Z=160 P=2/12/64
1790		40865	N05EAM10D-510-4,0/3,4-30	Z=160
1791		25440	N05EAM10D-550-4,0/3,4-30	Z=172
1792		27806	N05EAM10D-600-4,5/3,6-30	Z=192
1793		20105	N05EAM10D-610-4,0/3,4-30	Z=190

X = Lager std. X = Stock std.



Icke-järnmetallsågklinga med negativ skärvinkel. Speciellt avsedd för tunnväggiga Al-profiler med max 11-20 mm godstjocklek.

Non-ferrous metal saw blade with negative rake angle. Designed for cutting aluminium sections and plate in thicknesses up to 11-20 mm.

Id	Std.	Art no	Type	Info
1795		30566	N05EAM13D-180-2,8/2,2-20	Z=42
1796		23883	N05EAM13D-180-2,8/2,2-30	Z=42
1797		23884	N05EAM13D-200-2,8/2,2-15,9	Z=48
1798		16290	N05EAM13D-200-2,8/2,2-30	Z=48
1799		38355	N05EAM13D-216-2,8/2,2-30-Cr	Z=52
1800		36205	N05EAM13D-220-2,8/2,2-30	Z=54 P=2/7/42
1801		37992	N05EAM13D-240-3,2/2,8-30	Z=60
1802		38385	N05EAM13D-250-3,2/2,6-25,4	Z=60
1803	x	23102	N05EAM13D-250-3,2/2,6-30	Z=60 P=2/10/60+2/7/42
1804	x	24727	N05EAM13D-250-3,2/2,6-32	Z=60 P=2/8/45 + 2/7/42
1805		33017	N05EAM13D-250-3,2/2,6-32	Z=60
1806		38876	N05EAM13D-250-3,2/2,6-32	Z=60 P=2/8/45+2/9/50+2/11/63
1807		33018	N05EAM13D-250-3,2/2,6-40	Z=60 P=4/12/64 + 2/9/55
1808		28594	N05EAM13D-255-3,2/2,6-30	Z=60
1809		32162	N05EAM13D-275-3,2/2,6-30	Z=66
1810	x	31454	N05EAM13D-275-3,2/2,6-32	Z=66 P=2/9/55
1811		25863	N05EAM13D-275-3,2/2,6-40	Z=66 P=4/12/64 + 2/9/55
1812		24908	N05EAM13D-300-3,2/2,6-25	Z=72
1813	x	18693	N05EAM13D-300-3,2/2,6-30	Z=72 P=2/10/60+2/7/42+2/9/46
1814		37081	N05EAM13D-300-3,2/2,6-30	Z=72 P=2/9/45
1815		16193	N05EAM13D-300-3,2/2,6-32	Z=72
1816		16357	N05EAM13D-300-3,2/2,6-32	Z=72 P=2/8/45
1817		31505	N05EAM13D-300-3,2/2,6-32	Z=72 P=2/10/60
1818	x	24728	N05EAM13D-300-3,2/2,6-32	Z=72 P=2/8/54 + 2/12/64 +
1819		34361	N05EAM13D-300-3,2/2,6-40	Z=72 P=2/10/60
1820		29283	N05EAM13D-305-4,5/3,9-30	Z=72
1821		38130	N05EAM13D-330-3,2/2,6-30	Z=80
1822		39450	N05EAM13D-330-3,2/2,6-32	Z=80 P=2/12/63
1823		16250	N05EAM13D-330-3,6/3,0-30	Z=80
1824	x	15635	N05EAM13D-330-3,6/3,0-32	Z=80
1825		30680	N05EAM13D-350-3,0/2,2-25,4	Z=84
1826		31911	N05EAM13D-350-3,2/2,6-32	Z=84 P=2/11/63
1827		31912	N05EAM13D-350-3,2/2,6-50	Z=84 P=4/15/80
1828	x	16045	N05EAM13D-350-3,6/3,0-30	Z=84

X = Lager std. X = Stock std.

Id	Std.	Art no	Type	Info
1829		35223	N05EAM13D-350-3,6/3,0-30	Z=84 P=2/10/60+2/12/64+2/9/50
1830		37931	N05EAM13D-350-3,6/3,0-30	Z=84 P=2/7/42 + P=2/10/60
1831	x	16222	N05EAM13D-350-3,6/3,0-32	Z=84 P=2/8/54 + 2/12/64
1832		16046	N05EAM13D-350-3,6/3,0-32	Z=84
1833		16049	N05EAM13D-350-3,6/3,0-40	Z=84 P=2/12/64
1834		32118	N05EAM13D-350-3,6/3,0-40	Z=84
1835		16047	N05EAM13D-350-3,6/3,0-40	Z=84 P=4/12/64 + 2/9/55
1836		25752	N05EAM13D-350-3,6/3,0-40	Z=84 P=2/8/54 + 2/12/64
1837		34533	N05EAM13D-350-3,6/3,0-50	Z=84 P=1/15/81
1838		32096	N05EAM13D-350-3,6/3,0-50	Z=84 P=4/15/80
1839		18869	N05EAM13D-350-4,2/3,6-32	Z=84
1840		16228	N05EAM13D-380-4,0/3,4-30	Z=90
1841		31913	N05EAM13D-400-3,8/3,2-30	Z=96
1842	x	16322	N05EAM13D-400-4,0/3,4-30	Z=96 P=2/10/60+2/7/42
1843		19508	N05EAM13D-400-4,0/3,4-32	Z=96 P=2/8/45
1844		16370	N05EAM13D-400-4,0/3,4-32	Z=96 P=2/12/64+2/8/55
1845		26365	N05EAM13D-400-4,0/3,4-32	Z=96 P=2/10/60+2/7/42
1846		16208	N05EAM13D-400-4,0/3,4-32	Z=96
1847		37850	N05EAM13D-400-4,0/3,4-40	Z=96
1848		30089	N05EAM13D-400-4,0/3,4-40	Z=96 P=2/10/60
1849		41052	N05EAM13D-400-4,0/3,4-40	Z=96 P=4/15/80+2/11/63
1850		35186	N05EAM13D-400-4,0/3,4-40	Z=96 P=2/9/55
1851		28608	N05EAM13D-400-4,0/3,4-40	Z=96 P=4/12/64 + 2/12/80
1852		31914	N05EAM13D-400-4,0/3,4-40	Z=96 P=2/8/55+4/12/64
1853		28609	N05EAM13D-400-4,0/3,4-50	Z=96 P=4/15/80
1854		30925	N05EAM13D-400-4,0/3,4-50	Z=96 P=2/10/60
1855	x	16254	N05EAM13D-400-4,0/3,4-50	Z=96 P=4/15/80
1856		28724	N05EAM13D-420-4,0/3,4-30	Z=100 P=2/11/64
1857	x	16189	N05EAM13D-420-4,0/3,4-30	Z=100
1858		33107	N05EAM13D-420-4,0/3,4-30	Z=100 P=2/10/60
1860		28804	N05EAM13D-420-4,0/3,4-40	Z=100 P=2/11/64
1861		21553	N05EAM13D-420-4,0/3,4-40	Z=100 P=2/12/64+2/12/80
1862		16268	N05EAM13D-420-4,0/3,4-40	Z=100
1863	x	16202	N05EAM13D-450-4,0/3,4-30	Z=108
1864		20536	N05EAM13D-450-4,0/3,4-32	Z=108
1865	x	31456	N05EAM13D-450-4,0/3,4-40	Z=108 P=2/12/64
1866		33234	N05EAM13D-450-4,0/3,4-50	Z=108 P=4/15/80
1867		38504	N05EAM13D-500-3,0/2,5-30	Z=120
1868	x	15231	N05EAM13D-500-4,0/3,4-30	Z=120
1869		16267	N05EAM13D-500-4,0/3,4-32	Z=120
1870		31055	N05EAM13D-500-4,0/3,4-80	Z=120 P=6/6,5/100
1871		31915	N05EAM13D-500-4,2/3,6-30	Z=120 P=1/10,5/60
1872		31359	N05EAM13D-530-4,2/3,7-30	Z=128
1873		16335	N05EAM13D-550-4,0/3,4-32	Z=136
1874		38672	N05EAM13D-550-4,4/3,8-30	Z=128
1875		16352	N05EAM13D-600-4,0/3,4-30	Z=148
1876		29798	N05EAM13D-600-4,0/3,4-32	Z=148 P=2/11/63
1877		31916	N05EAM13D-600-4,6/4,0-30	Z=140 P=2/12/63
1878		40283	N05EAM13D-600-5,0/4,2-30	Z=140

X = Lager std. X = Stock std.



Ferrocutter, kapklinga för metaller.  
Det är viktigt att de rekommenderade varvtalen följs !

FERROCUTTER, metal cut-off blade.  
It's important that the RPM recommended is followed !

Id	Std.	Art no	Type	Info
1879		20848	00BA16LM-130-2,2/1,8-20	Z=26
1880		31215	00BA16LM-150-2,2/1,8-20	Z=30
1881		36850	00BA16LM-150-2,2/1,8-30	Z=30
1882		31213	00BA16LM-160-2,2/1,8-20	Z=30
1883		24221	00BA16LM-160-2,2/1,8-30	Z=30 P=2/7/42
1884		30012	00BA16LM-180-2,2/1,8-20	Z=36
1885		17047	00BA16LM-180-2,2/1,8-30	Z=36
1886		20483	00BA16LM-190-2,2/1,8-30	Z=38
1887		17048	00BA16LM-200-2,2/1,8-30	Z=40
1888		40997	00BA16LM-200-2,2/1,8-32	Z=40
1889		20484	00BA16LM-210-2,2/1,8-30	Z=40
1890		21714	00BA16LM-220-2,2/1,8-25,4	Z=44
1891		24196	00BA16LM-220-2,2/1,8-30	Z=44
1892		17052	00BA16LM-225-2,2/1,8-30	Z=44
1893		37842	00BA16LM-230-2,2/1,8-25,4	Z=44
1894		19061	00BA16LM-230-2,2/1,8-30	Z=44
1895		19965	00BA16LM-240-2,2/1,8-30	Z=48
1896		31221	00BA16LM-250-2,2/1,8-20	Z=50 P=2/7/42
1897		17422	00BA16LM-250-2,2/1,8-25	Z=50 P=2/8/40
1898		17062	00BA16LM-250-2,2/1,8-25,4	Z=50
1899		17045	00BA16LM-250-2,2/1,8-30	Z=50
1900		17421	00BA16LM-250-2,2/1,8-32	Z=50 P=2/9/45
1901		19319	00BA16LM-250-2,2/1,8-32	Z=50
1902		23053	00BA16LM-275-2,2/1,8-32	Z=54 P=2/12/64
1903		27098	00BA16LM-280-2,2/1,8-32	Z=60
1904	x	15908	00BA16LM-305-2,2/1,8-25,4	Z=60
1905		17042	00BA16LM-305-2,2/1,8-30	Z=60
1906		22216	00BA16LM-305-2,2/1,8-32	Z=60 P=2/11,5/63
1907	x	21296	00BA16LM-355-2,2/1,8-25,4	Z=72
1908		30299	00BA16LM-355-2,2/1,8-30	Z=72
1909		33746	00BA16LM-355-2,2/1,8-32	Z=72
1910		29022	00BA16LM-355-2,2/1,8-35	Z=72
1911		38529	00BA16LM-500-2,8/2,4-30	Z=100

X = Lager std. X = Stock std.



*Ferrocutter, kapklinga för rostfritt stål.  
Det är viktigt att de rekommenderade varvtalen följs !*

*FERROCUTTER, metal cut-off blade for stainless steel.  
It's important that the RPM recommended is followed !*

<i>Id</i>	<i>Std.</i>	<i>Art no</i>	<i>Type</i>	<i>Info</i>
1912		32061	10BA12LM-160-2,2/1,8-16	Z=42
1913		29122	10BA12LM-160-2,2/1,8-20	Z=42
1914		37813	10BA12LM-160-2,2/1,8-30	Z=42
1915		34535	10BA12LM-180-2,2/1,8-20	Z=48
1916		29123	10BA12LM-180-2,2/1,8-30	Z=48
1917		28620	10BA12LM-200-2,2/1,8-30	Z=52
1918		17061	10BA12LM-250-2,2/1,8-25,4	Z=66
1919		17056	10BA12LM-250-2,2/1,8-30	Z=66
1920		23763	10BA12LM-250-2,2/1,8-50	Z=66
1921	x	17043	10BA12LM-305-2,2/1,8-25,4	Z=80
1922		17050	10BA12LM-305-2,2/1,8-30	Z=80
1923		25944	10BA12LM-305-2,2/1,8-32	Z=80 P=2/8,5/45
1924		20611	10BA12LM-305-2,2/1,8-32	Z=80
1925		33409	10BA12LM-305-2,2/1,8-40	Z=80
1926		40308	10BA12LM-350-2,3/1,9-30	Z=90
1927	x	17060	10BA12LM-355-2,2/1,8-25,4	Z=90
1928		30388	10BA12LM-355-2,2/1,8-30	Z=90
1929		35637	10BA12LM-355-2,2/1,8-32	Z=90

